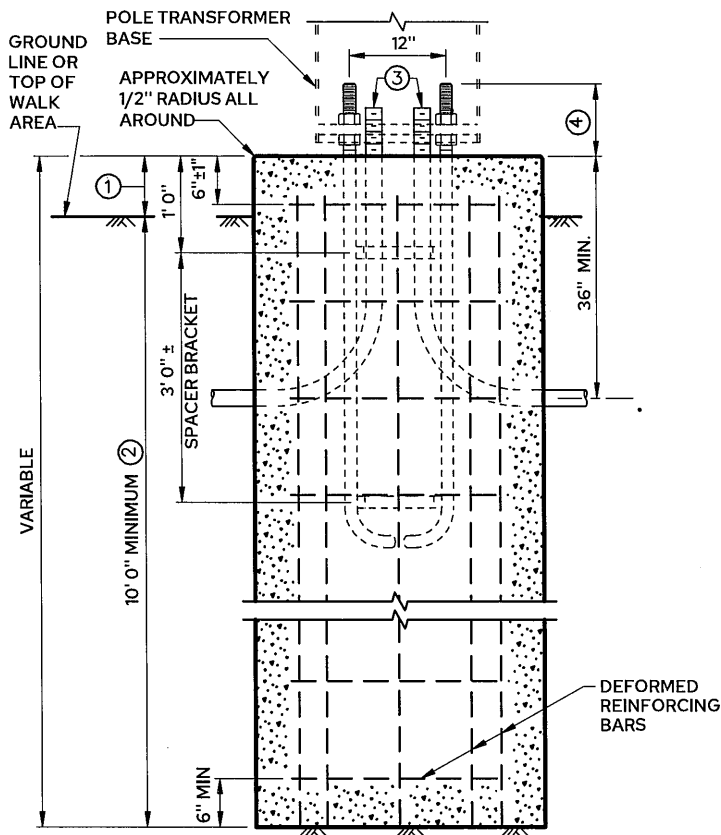
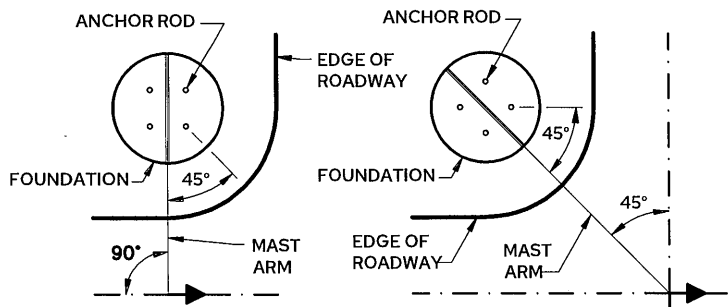


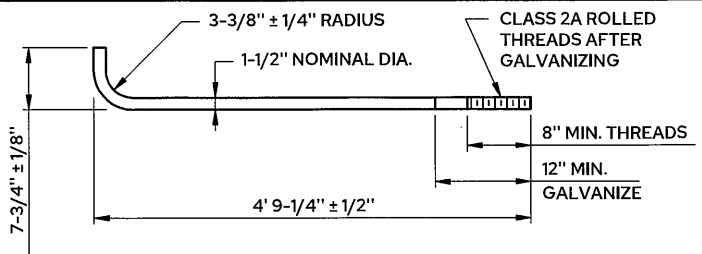
TOP VIEW



VERTICAL SECTION



ANCHOR ROD PLACEMENT  
(WHEN USED WITH MAST ARM POLE)



ANCHOR ROD DETAIL  
(SPEC. 3385 TYPE C)

**NOTES:**

REINFORCING BARS SHALL BE GRADE 60 AND MEET THE REQUIREMENTS OF ASTM A 706 (WELDABLE REBARS) AND ARE IDENTIFIED BY A DISTINGUISHING MARK OF "W" ROLLED ONTO THE SURFACE OF ONE SIDE OF THE BAR. WELDING SHALL BE PER ANSI/AWS D1.4. USE 8-NO. 7 BARS FOR VERTICAL REINFORCEMENT, SPACED ON A 27" DIA. CIRCLE. HORIZONTAL (CIRCULAR) BARS TO BE NO. 4 SPACED AT 1'0" MAXIMUM VERTICAL SPACING. SECURELY TIE OR WELD (OR COMBINATION) ALL REINFORCEMENT TOGETHER.

ANCHOR RODS SHALL BE GALVANIZED IN ACCORDANCE WITH SPEC. 3392 AND SHALL BE 1-1/2" NOMINAL DIA. AND CUT LENGTH OF 60" BEFORE BENDING. (SEE ANCHOR ROD DETAIL). ANCHOR ROD CAGES SHALL BE DESIGNED WITHOUT WELDING ONTO THE ANCHOR RODS.

ALL BACKFILLING AROUND THE FOUNDATION MUST BE IN ACCORDANCE WITH 2451.

ALL EXCAVATIONS MUST BE PROPERLY COMPACTED IN ACCORDANCE WITH 2451.

CONCRETE MIX 3G52.

PREFORMED JOINT FILLER SHALL BE USED BETWEEN FOUNDATION AND SIDEWALK OR CONCRETE AREAS.

A FIBER FORMING TUBE SHALL BE USED IN FORMING THE FOUNDATION, OR AS APPROVED BY THE ENGINEER.

OPEN ENDS OF ALL CONDUIT INTO FOUNDATION SHALL BE POSITIONED INSIDE THE ANCHOR ROD BOLT CIRCLE, AND CAPPED UNTIL CABLES ARE INSTALLED.

MAST ARM POLE STANDARDS SHALL NOT BE INSTALLED ON FOUNDATIONS UNTIL AT LEAST SEVEN DAYS OF CURING PERIOD HAVE ELAPSED.

ANTI-SEIZE COMPOUND THAT MEETS MIL-PRF-907E SPEC. SHALL BE APPLIED WITH A BRUSH TO ALL THREADS.

- ① THE ELEVATION OF THE TOP OF THE FOUNDATION SHALL ASSURE THAT THE VERTICAL CLEARANCE FROM THE BOTTOM OF ALL SIGNAL HEADS (INCLUDING BACKGROUND SHIELDS) TO THE PAVEMENT IS NOT LESS THAN 17 FT. NOR GREATER THAN 19 FT. THE TOP OF THE FOUNDATION MUST BE A MINIMUM OF 6" ABOVE THE GROUND LINE OR TOP OF SIDEWALK.
- ② DEPTH OF FOUNDATION MAY VARY IN PLANS OR SPECIAL PROVISIONS. DEPTH OF FOUNDATION MAY BE REDUCED 2 FEET WHEN PLACED IN SIDEWALK OR CONCRETE RAISED MEDIAN. FOUNDATION DEPTHS ARE BASED ON A SOIL FRICTION OF 30° AND A SOIL WEIGHT OF 120 LB/CF AND NO GROUNDWATER WITHIN THE GROUND SURFACE TO A DEPTH OF TWO TIMES THE WIDTH OR DIAMETER OF BOTTOM OF POLE FOUNDATION. A SOIL BORING OR CONE PENETRATION TEST (CPT) SOUNDING IS RECOMMENDED WHERE IN-SITU STRATIGRAPHY IS UNKNOWN OR QUESTIONABLE. ANY VARIATION IN THE DEPTH OF THE FOUNDATION REQUIRES AN APPROVAL BY THE DISTRICT SOILS ENGINEER.
- ③ CONDUIT PER SPEC. 3801 OR 3803, SIZE AND NUMBER AS REQUIRED IN PLANS OR SPECIAL PROVISIONS, 4" MINIMUM AND 6" MAXIMUM PROJECTION ABOVE FOUNDATION, AND CAPPED UNTIL WIRING IS PLACED.
- ④ 6" ANCHOR ROD PROJECTION (THREADED). SOME POLES (SUCH AS ROTABLE T-BASE) MAY REQUIRE GREATER PROJECTION.
- ⑤ FOUR ANCHOR RODS EQUALLY SPACED ON 16.97" DIA. BOLT CIRCLE (12" C. TO C.). EACH ANCHORAGE ROD SHALL HAVE TWO (2) HEAVY HEX LEVELING NUTS, AS PER ASTM A563 GRADE DH.



APPROVED  
  
 SIGNAL ENGINEER  
  
 CITY ENGINEER

CITY OF ST. PAUL  
 DEPARTMENT OF PUBLIC WORKS  
**POLE FOUNDATION**  
 (PA85)

Date of Revision	Standard Plate No.
MAY 2024	5120