# **Appendix D**

**Standard Plates (Sewer Appurtenances)** 

## STANDARD PLATES

## Sewers & Appurtenances

## Castings

Plate Number Description

2201E Frame Casting "A"

2202D Cover Castings "B"

2203 Cover Casting "D"

Manhole Adaptor Ring

### **Catch Basins**

Plate Number Description

2003D Catch Basin Type 2A

2004D Catch Basin Type 2B

2007E Catch Basin Type 3C

2015G Catch Basin Type 7A

2211 Catch Basin Type 7A Details

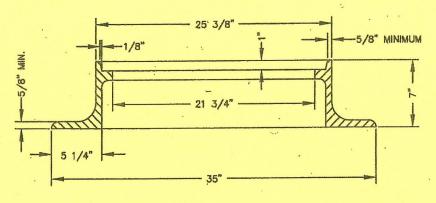
Catch Basin Type 7A Modified

### Manholes

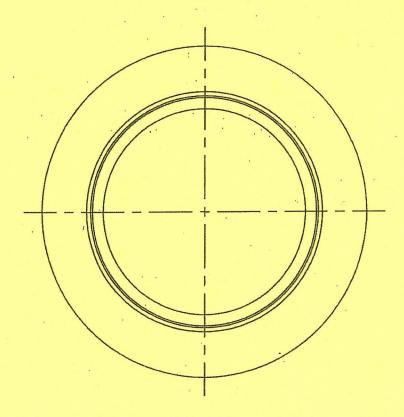
Plate Number Description 2101D Manhole Design Type I 2102D Manhole Design Type II 2103E Manhole Design Type III & III-S 2104E Manhole Design Type IV 2105E Manhole Design Type V & V-S 2106E Manhole Design Type VI 2107C Manhole Design Type VII Manhole Design Type VI-CT 2109C 2110C Manhole Design Type IV-A 2111B Manhole Design Type IV Precast

### Miscellaneous Sewer

Plate Number	Description
2301D	Outside Drop
2303B	Standpipe for V.C.P. Sewer
2304B	Standpipe for R.C.P. Sewer
2306E	Reconnection of House Services
2307B	Special Joint for Jacked Pipe
2308C	Construction Joint
2309C	Catch Basin Connection
2310C	Typical Fill Section
2311B	Anchor Clamp Detail
2312C	House Service Connection to Sandrock Tunnel
2317C	Class "D" Pipe Bedding
2318C	Concrete Saddle for Pipe Crossings
2319D	Saddle Connection of House Services
2320B	Concrete Piers for Pipe Crossings
2321	Manhole Adjust
2322	Manhole Reconstruct



SECTION



PLAN

- 1. FRAME CASTING 'A' TO BE USED WITH COVER CASTINGS 'B' OR 'D',
- 2. CASTING SHALL BE CONSTRUCTED OF UNPAINTED GRAY IRON MEETING ASTM-A-48, CLASS 358 OR BETTER AND SHALL CONFORM TO AASHTO DESIGNATION M306-89 AND MIDOT SPECIFICATION 3321.
- 3. THE MANUFACTURERS NAME SHALL BE CAST ON AN EXPOSED SURFACE OF THE CASTING.
  4. CASTING SHALL BE NEENAH FOUNDRY CO. NO. R-1678-A OR APPROVED EQUAL.

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5-4-10

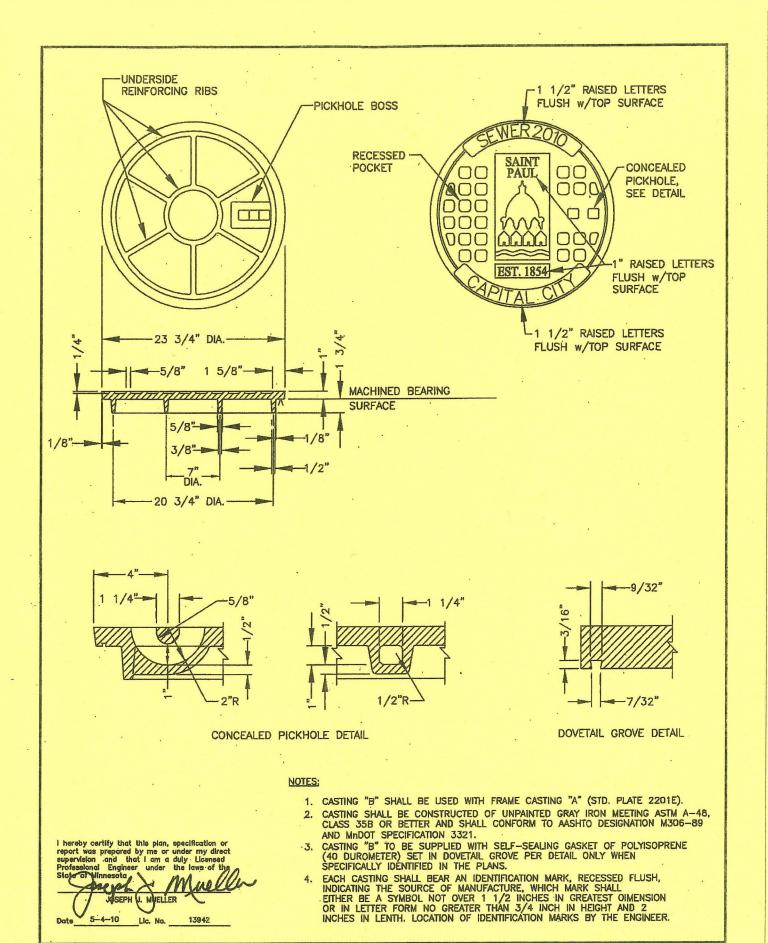
CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

Date of Revision MAY

2010

Standard Plate No.

FRAME CASTING "A"

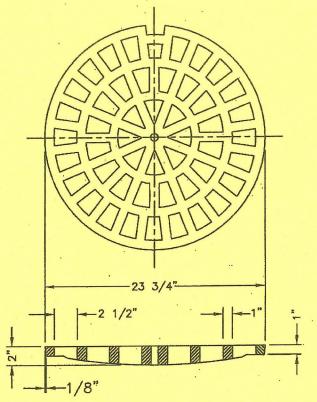


APPROVED CITY OF ST. PAUL Date of Revision Plate

COVER CASTING "B"

Date of Revision Plate
No.
2010

2202D



OPENINGS IN COVER TO BE ALIGNED RADIALLY

## NOTES:

CASTING "D" SHALL BE USED WITH FRAME CASTING "A" (STD. PLATE 2201E).
CASTING SHALL BE CONSTRUCTED OF UNPAINTED GRAY IRON MEETING ASTM A-48,
CLASS 35B OR BETTER AND SHALL CONFORM TO AASHTO DESIGNATION M306-89
AND MNDOT SPECIFICATION 3321.
EACH CASTING SHALL BEAR AN IDENTIFICATION MARK, RECESSED FLUSH,
INDICATING THE SOURCE OF MANUFACTURE, WHICH MARK SHALL
EITHER BE A SYMBOL NOT OVER 1 1/2 INCHES IN GREATEST DIMENSION
OR IN LETTER FORM NO GREATER THAN 3/4 INCH IN HEIGHT AND 2
INCHES IN LENTH. LOCATION OF IDENTIFICATION MARKS BY THE ENGINEER.

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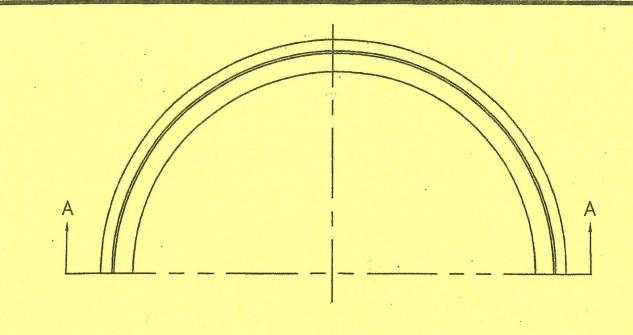
APPROVED
april
CITY ENGINEER

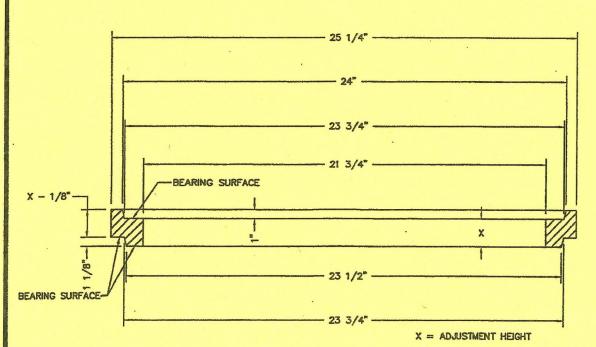
CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

COVER CASTING "D"

Date of Revision MAY

2010





## SECTION A-A

### NOTES:

- 1. ADJUSTMENT HEIGHTS SHALL BE IN 1/2" INCREMENTS FROM 1 1/2" TO 3"
- 2. CASTING SHALL BE CONSTRUCTED OF UNPAINTED GRAY IRON MEETING ASTM A-48, CLASS 35B OR BETTER AND SHALL CONFORM TO AASHTO DESIGNATION M306-89.
- 3. ALL BEARING SURFACES SHALL BE MACHINED TO A TRUE SURFACE.

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JOSEPH J. MUELLER

Date 9-2-02 Lic. No. 13942

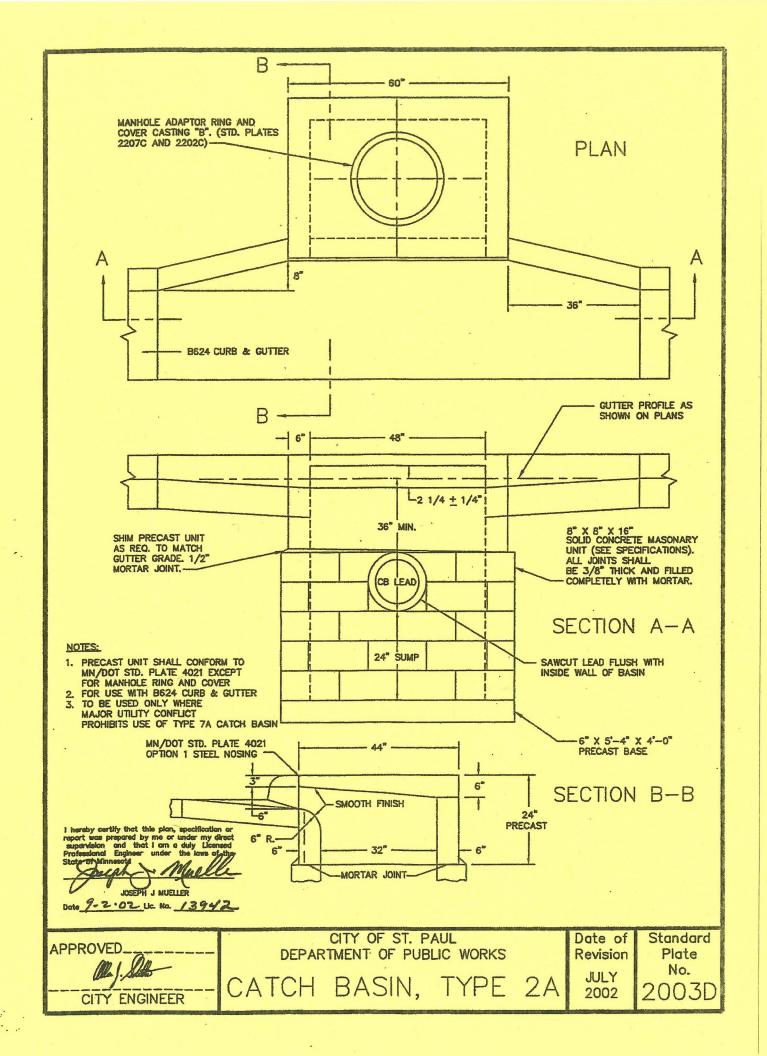
APPROVED\_\_\_\_\_ CITY ENGINEER CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

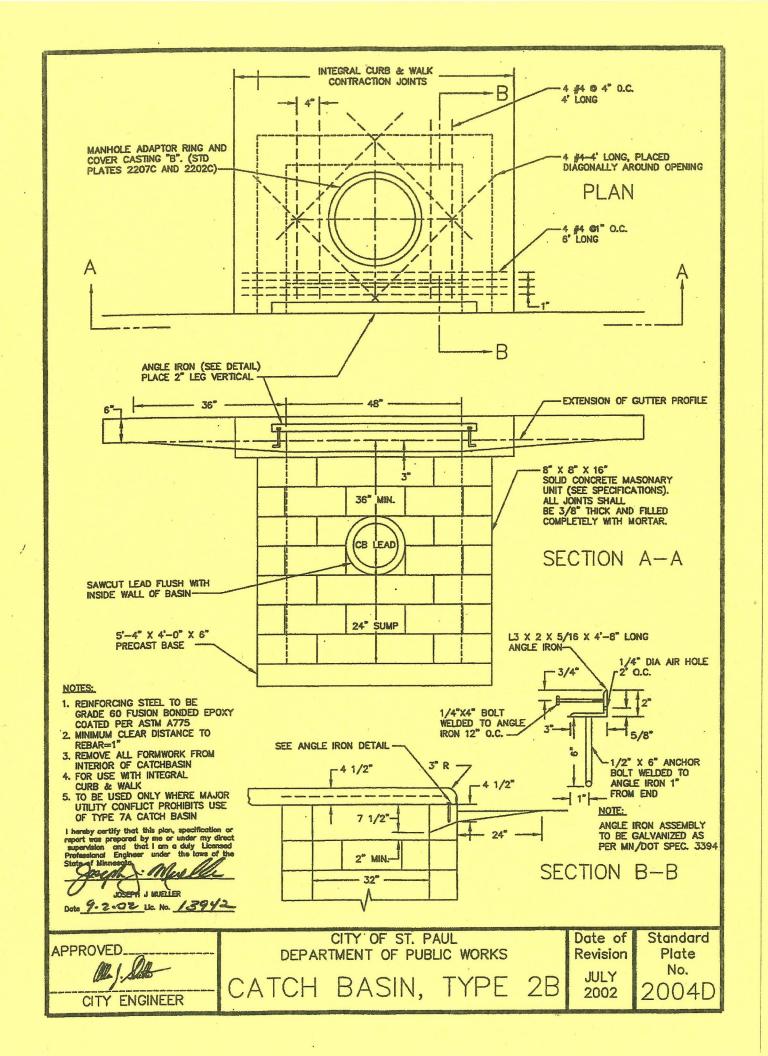
MANHOLE ADAPTOR RING

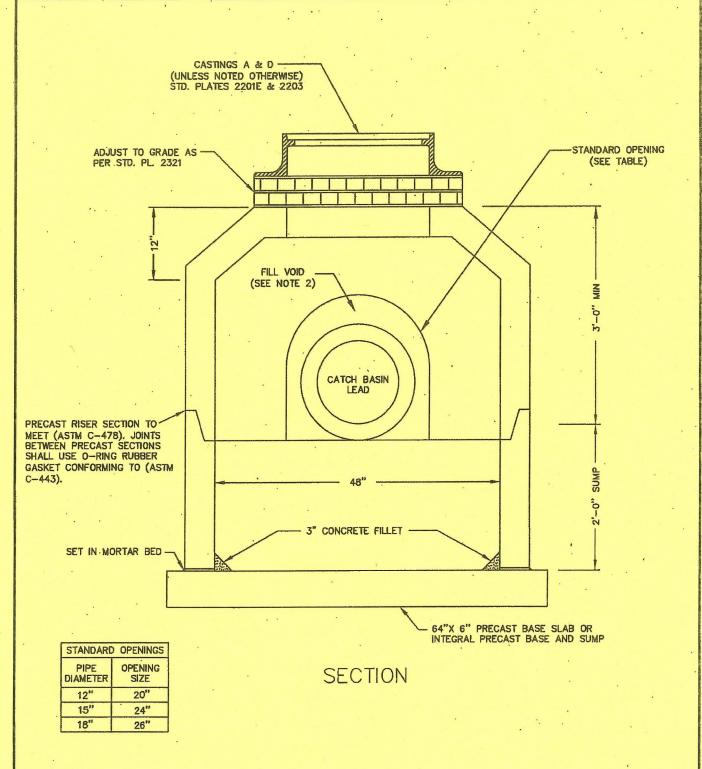
Date of Revision

JULY

2002



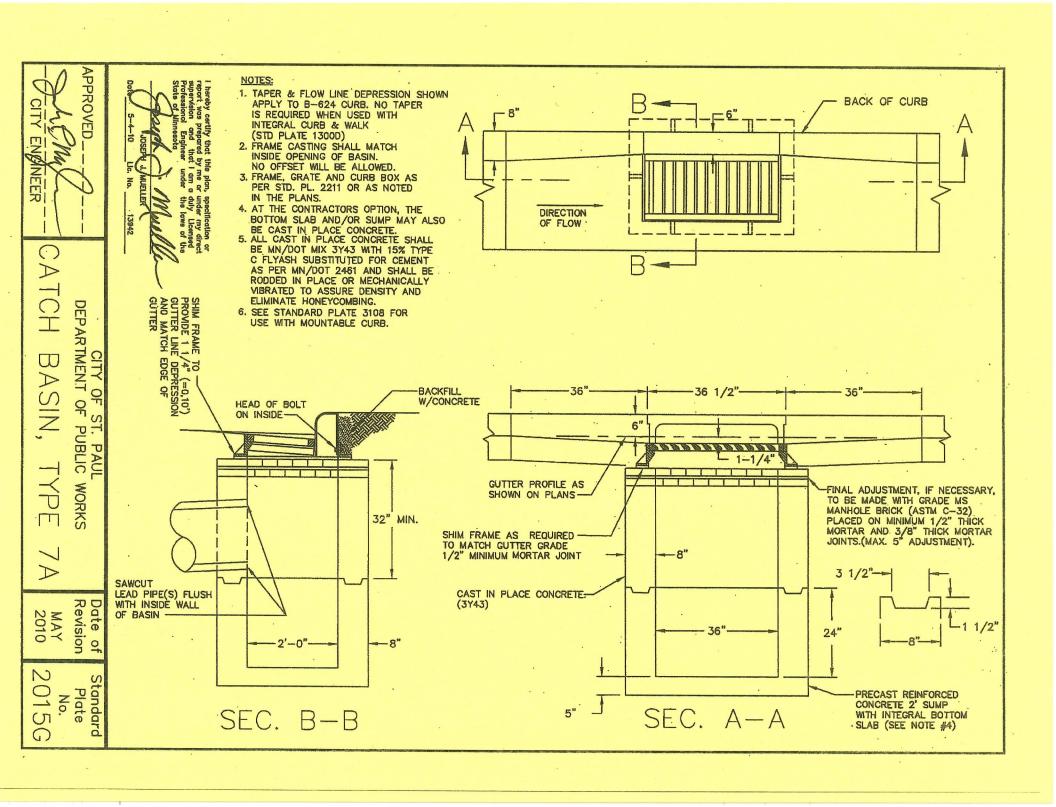


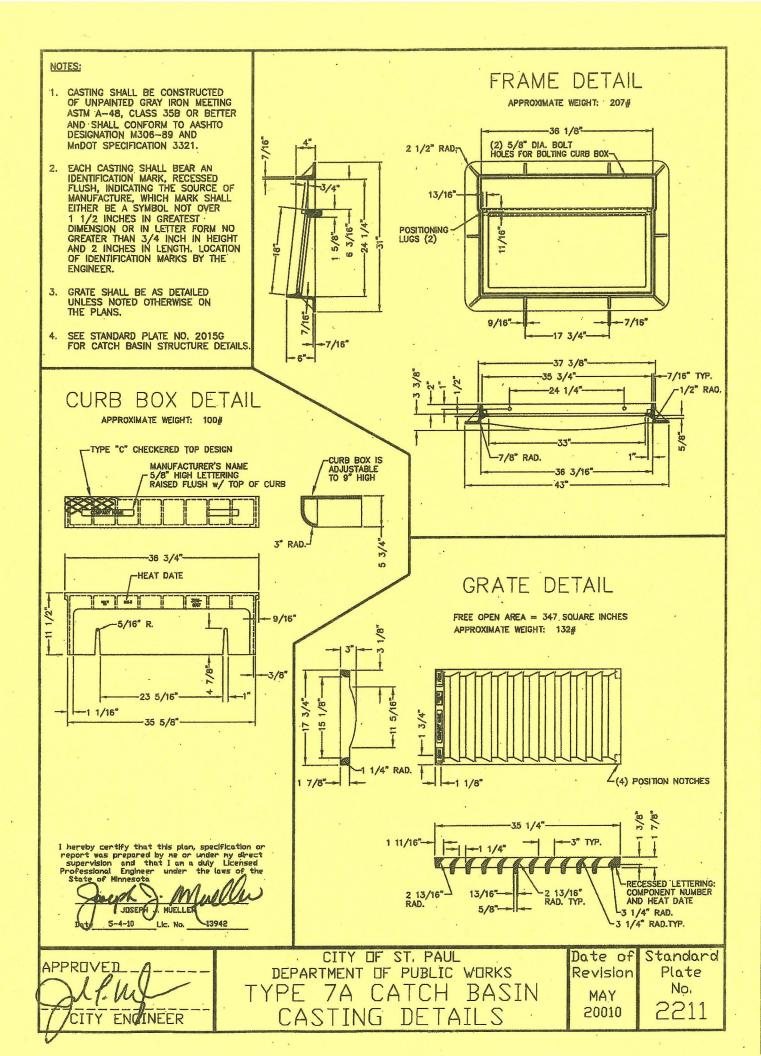


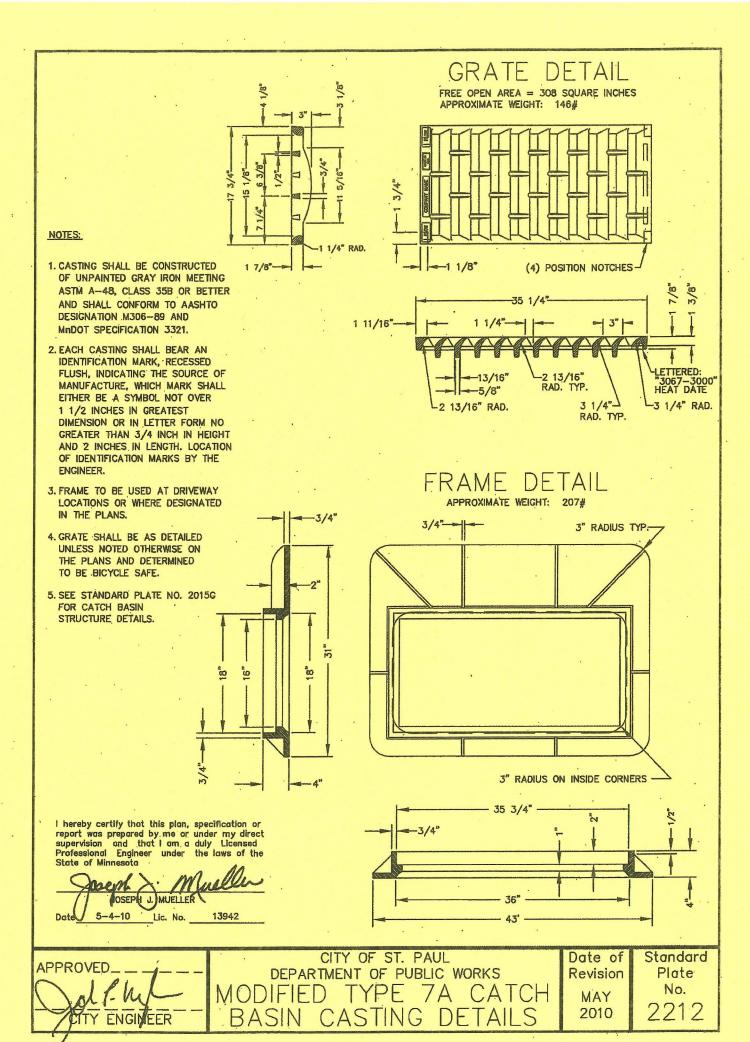
I hereby certify that this plan, specification or report was prepared by me or under my direct supervision and that I am a duly Licensed Professional Engineer under the laws of the

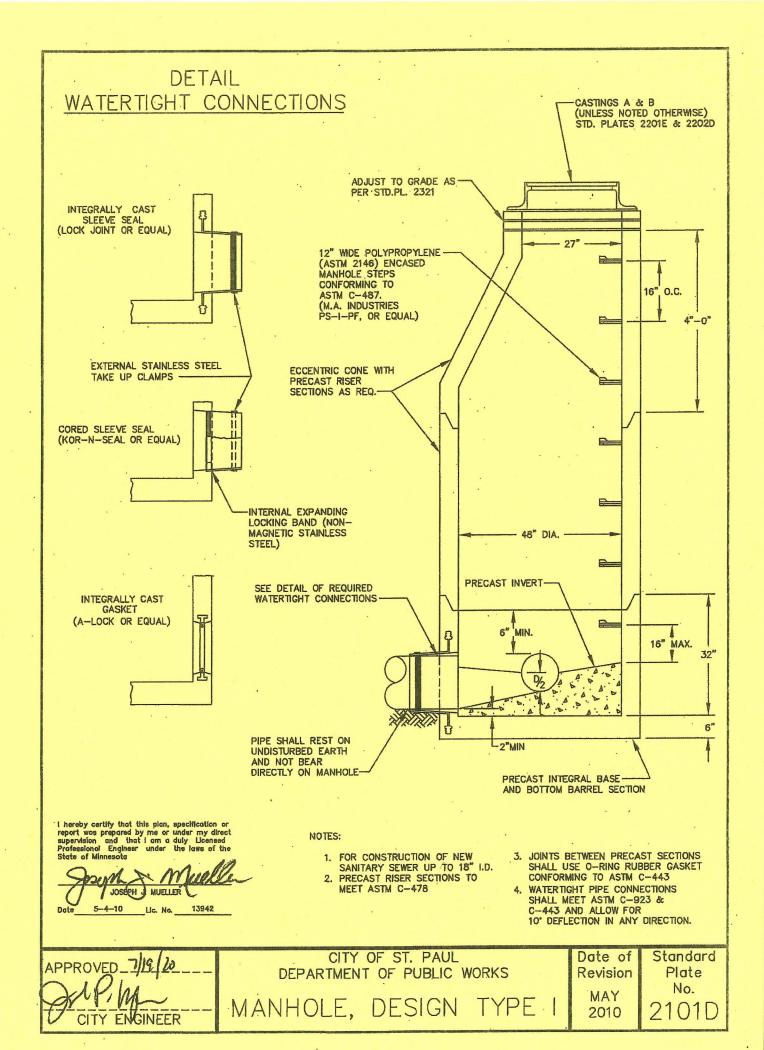
- SAW CUT LEAD FLUSH WITH INSIDE WALL OF BASIN.
   PLUG VOID AROUND LEAD WITH MORTAR AND BRICK. PLASTER INTERIOR AND EXTERIOR.

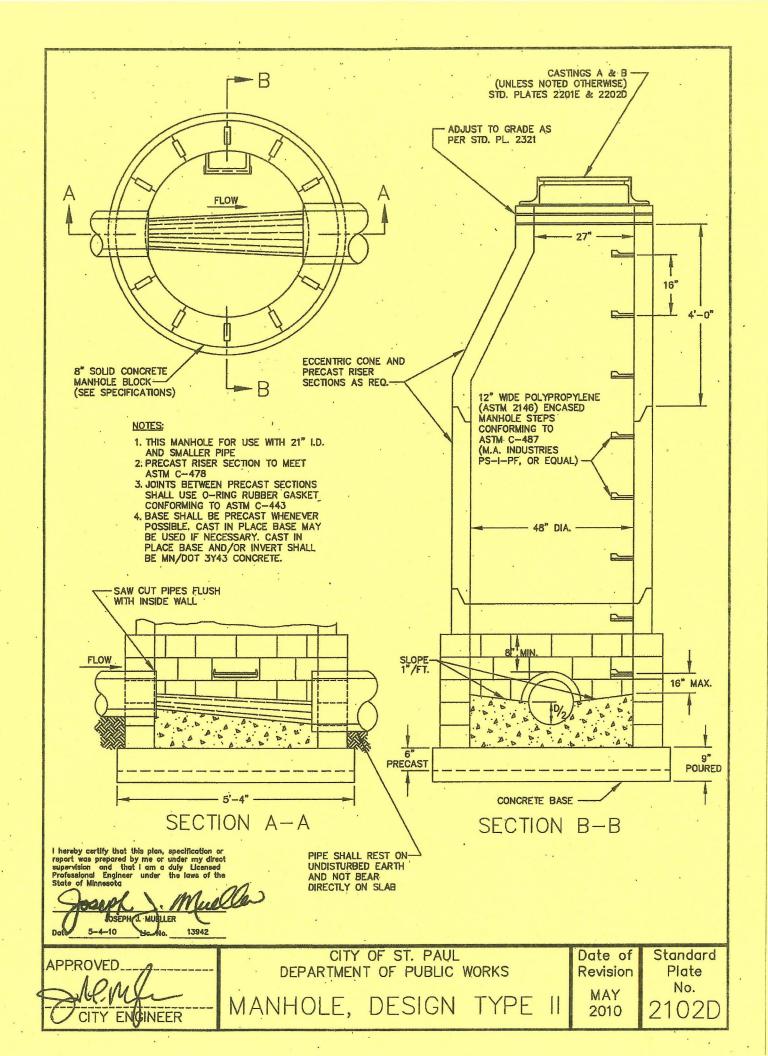
CITY OF ST. PAUL Date of Standard DEPARTMENT OF PUBLIC WORKS Plate Revision No. MAY CATCH BASIN, TYPE 2010 ENGINEER

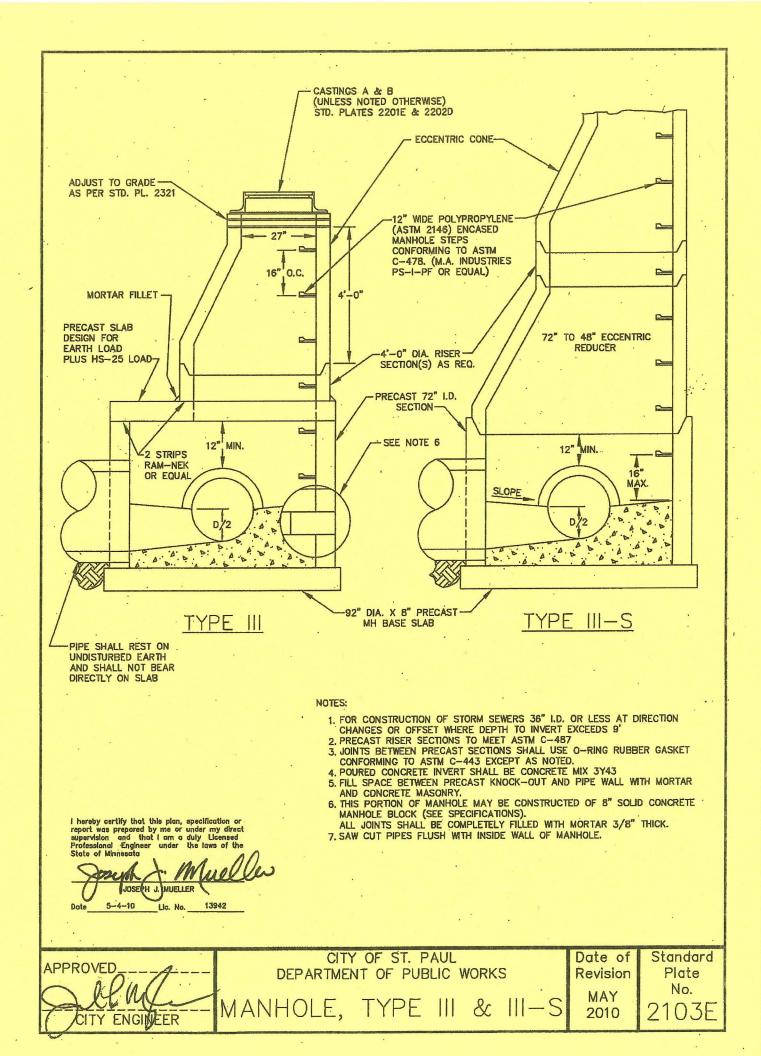


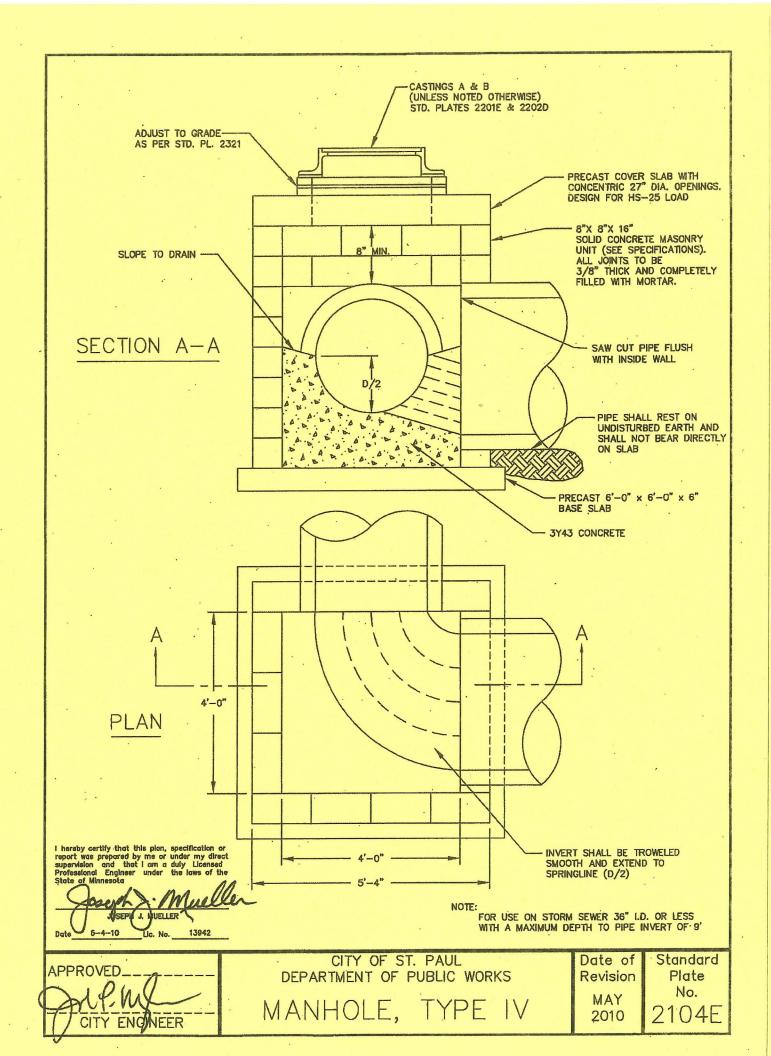


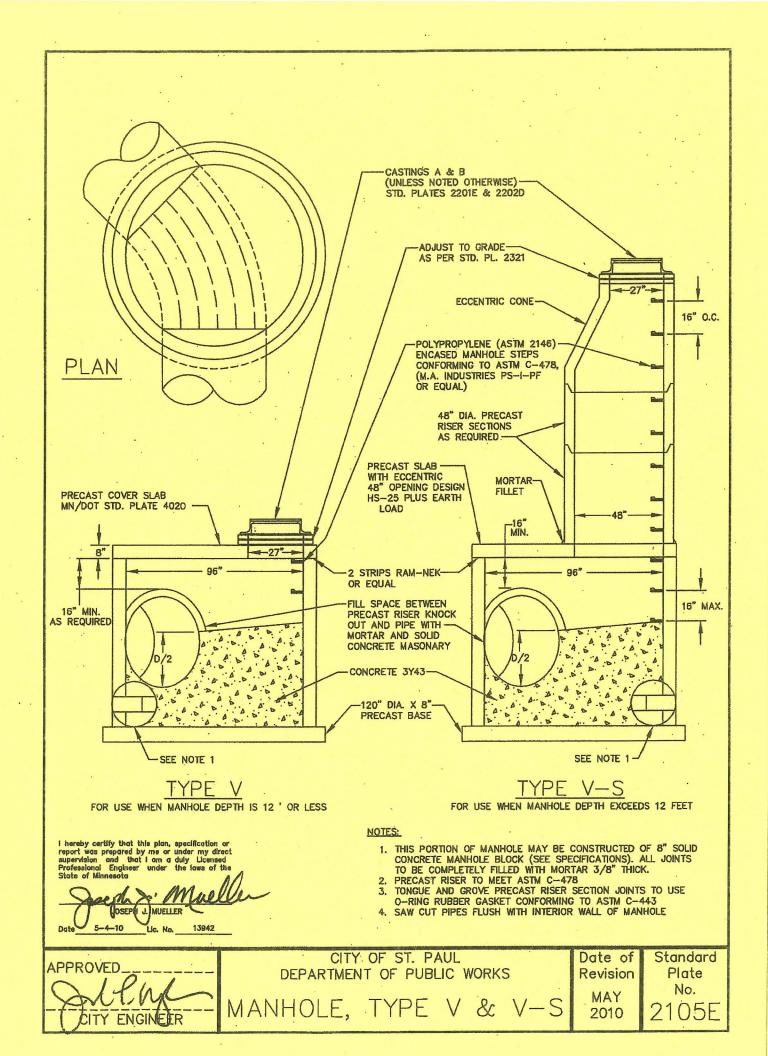


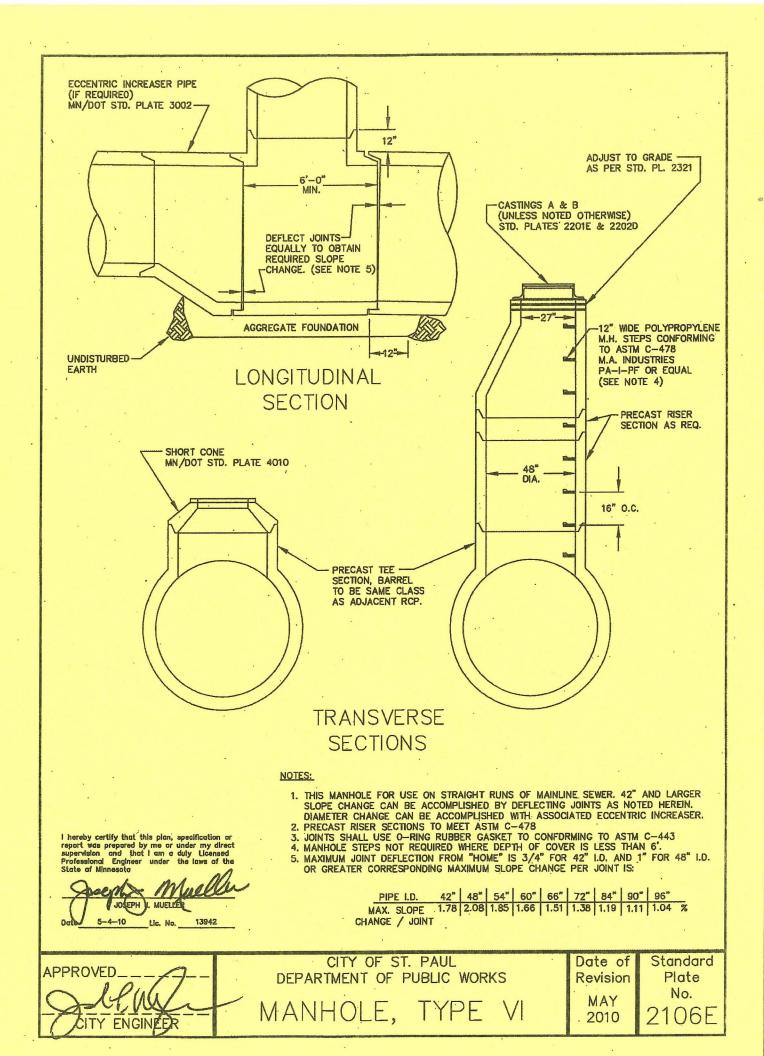


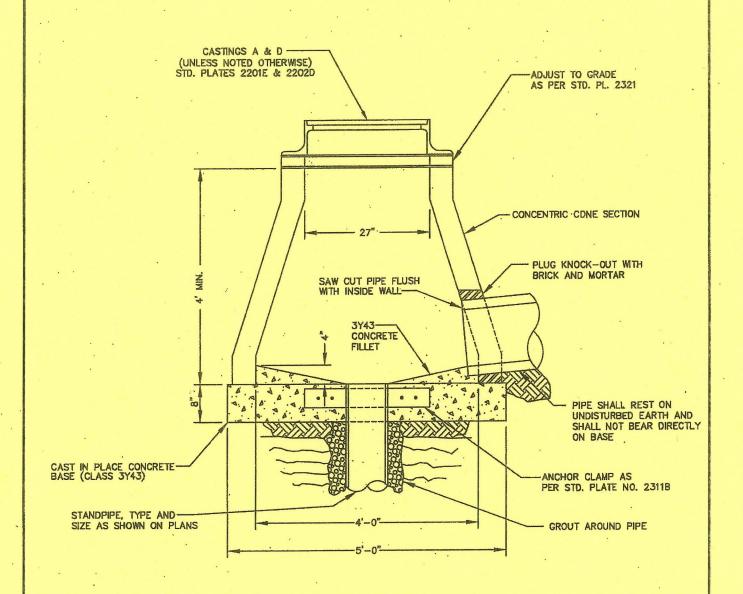












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JOSEPH J. MUELLER
Date 5-4-10 Lic. No. 13942

APPROVED J

CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

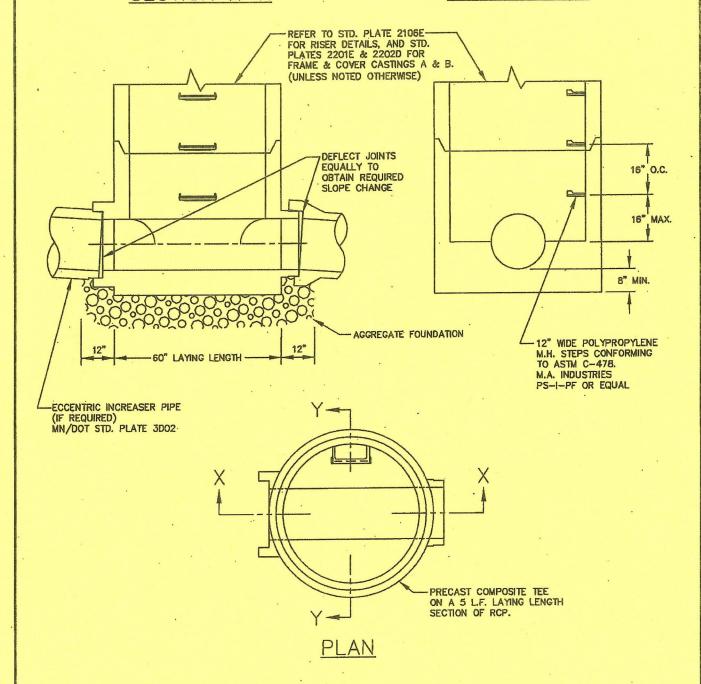
MANHOLE, TYPE VII

Date of Revision

MAY 2010

## SECTION X-X

## SECTION Y-Y



### NOTES:

I hereby certify that this plan, specification or report was prepared by me or under my direct supervision and that I am a duly Ucensed Professional Engineer under the lows of the

J. NUELLER 13942 THIS MANHOLE FOR USE ON STRAIGHT RUNS OF MAINLINE SEWER 12" TO 36" I.D. SLOPE CHANGE CAN BE ACCOMPLISHED BY DEFLECTING JOINTS AS NOTED HEREIN. DIAMETER CHANGE CAN BE MADE WITH ASSOCIATED ECCENTRIC EXPANSION.
 PRECAST RISER SECTIONS TO MEET ASTM C-478

JOINTS SHALL USE O-RING RUBBER GASKETS CONFORMING TO ASTM C-443 MAXIMUM JOINT DEFLECTION FROM "HOME" IS 3/4". CORRESPONDING MAXIMUM SLOPE CHANGE PER JOINT IS:

PIPE I.D. 12" | 15" | 18" | 21" | 24" | 27" | 30" | 36" |
SLOPE CHANGE/JOINT 6.2 | 5.0 | 4.1 | 3.6 | 3.1 | 2.7 | 2.5 | 2.0 | %

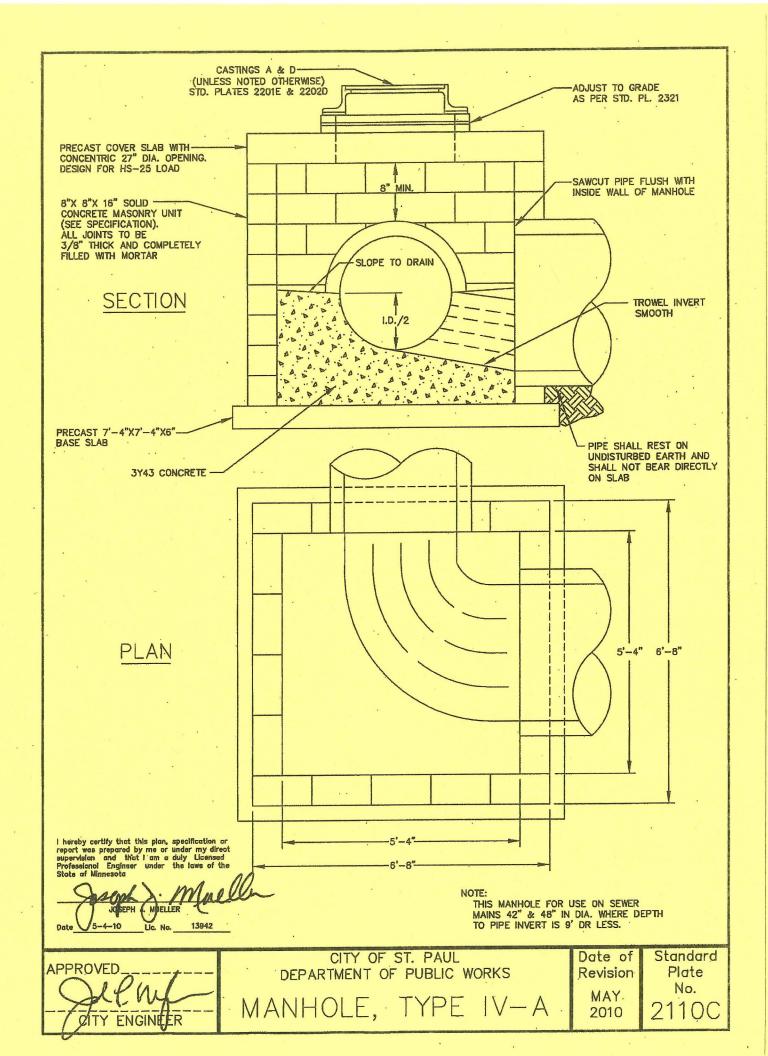
APPROVED CITY ENGINEER

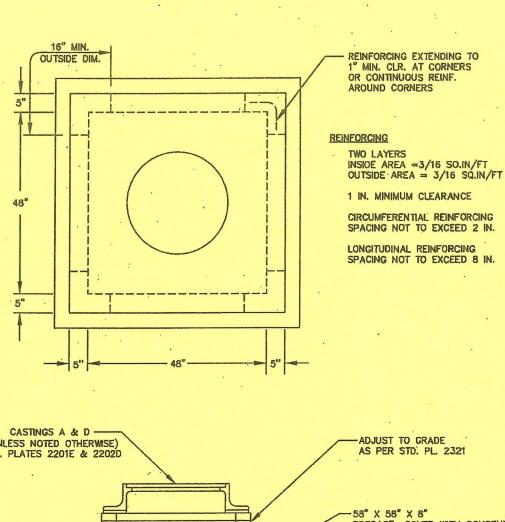
CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

MANHOLE, TYPE VI-CT

Date of Revision MAY

2010





ADJUST TO GRADE AS PER STD. PL. 2321 (UNLESS NOTED OTHERWISE) STD. PLATES 2201E & 2202D 58" X 58" X 8" PRECAST COVER WITH CONCENTRIC 27" DIA. 9" MIN. CUTOUTS AS REQUIRED 66" X 66" X 8"
PRECAST BASE SLAB
REINF. = #4 @ 12" O.C. E.W.
OR CONTRACTORS OPTIONAL
CAST-IN-PLACE BASE SLAB I hereby certify that this plan, specification or report was prepared by me or under my direct supervision and that i am a duly Licensed Professional Engineer under the laws of the State of Minnesota

JOSERH J MUELLER 5-4-10 Lic. No.

FOR USE ON STORM SEWER 36"I.D. OR LESS WITH A MAXIMUM DEPTH TO PIPE INVERT OF 9 FT.

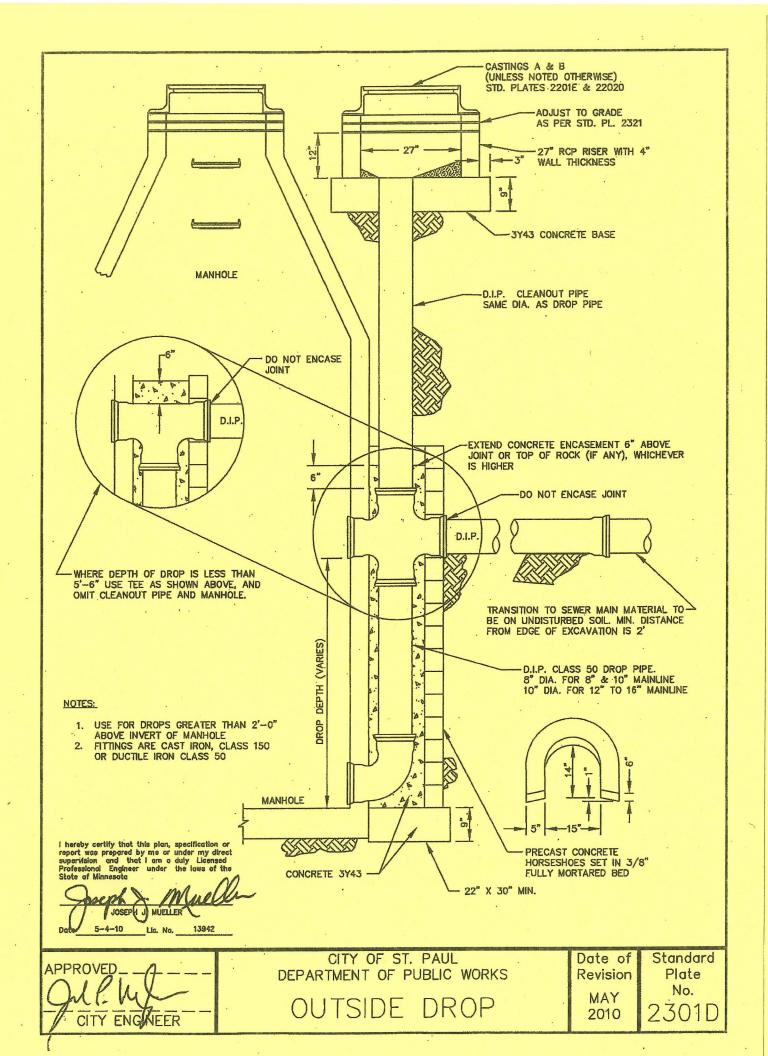
APPROVED CITY ENGINEER

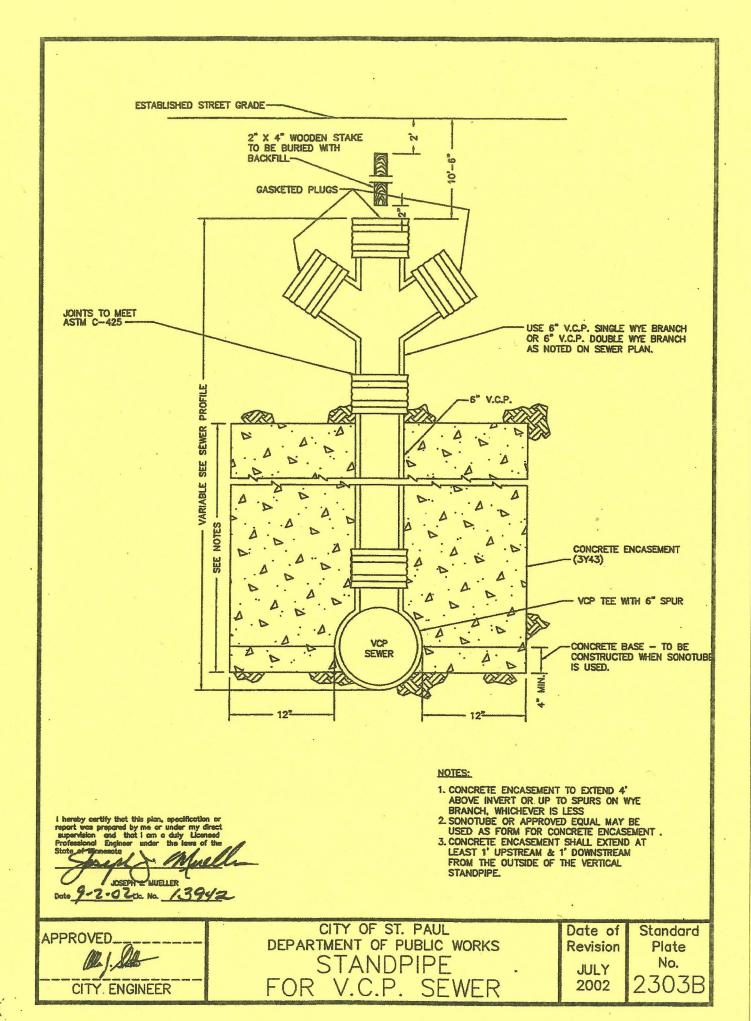
CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

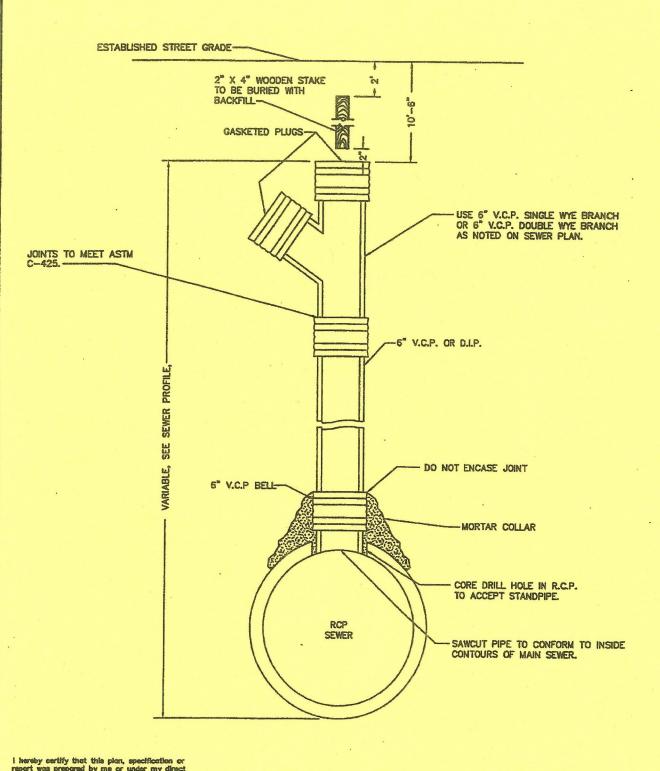
MANHOLE, TYPE IV PRECAST

Date of Revision

MAY 2010 Standard Plate No. 2111B







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Date 9-2-0 2 Lic. No. 13942

APPROVED.

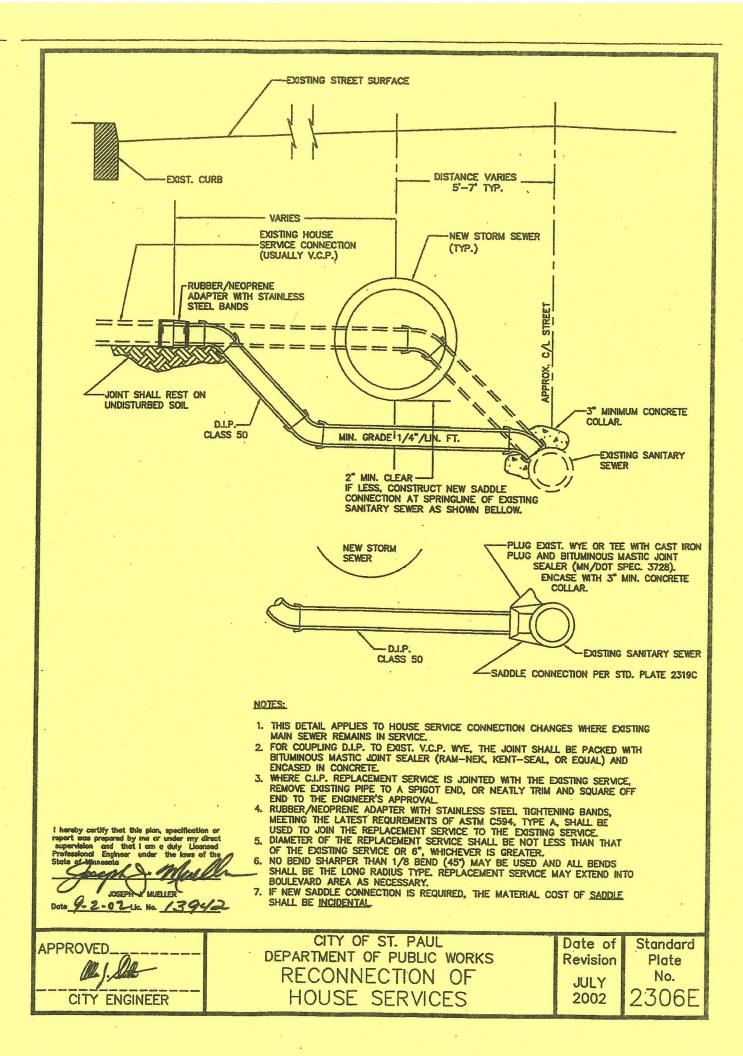
CITY ENGINEER

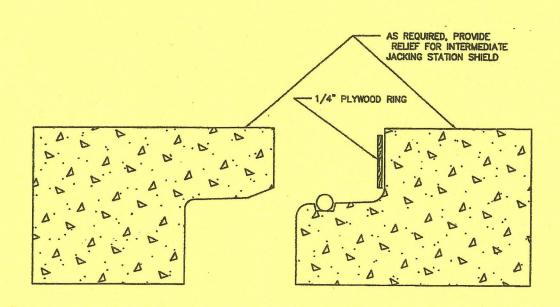
CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

STANDPIPE FOR R.C.P. SEWER

Date of Revision Standard Plate No.

JULY 2002 2304B





DIRECTION OF JACKING -

### NOTES:

- 1. GASKETED JOINT SHALL MEET THE REQUIREMENTS
  OF, AND BE COMPATIBLE WITH, THE JOINT SHOWN IN MN/DOT STD. PLATE 3006.
- 2. 1/4" PLYWOOD RING SHALL BE CONTINUOUS FOR THE ENTIRE CIRCUMFERENCE OF THE PIPE.
- 3. GASKET AND JOINT SHALL BE LUBRICATED AND JOINED AS PER MANUFACTURERS RECOMMENDATIONS.

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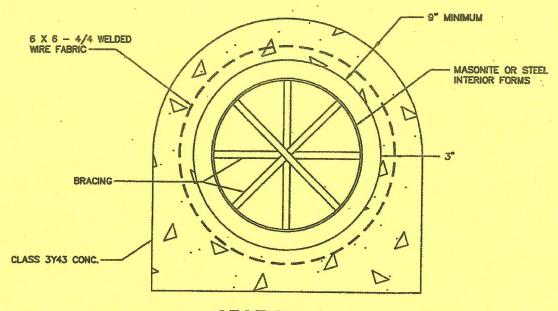
2-02 Uc. No. 13942

APPROVED

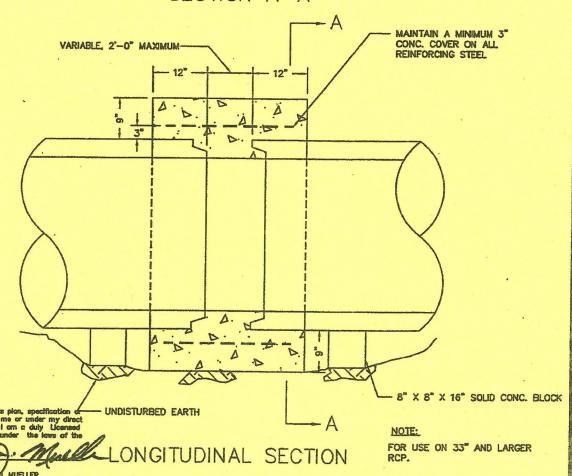
CITY ENGINEER

CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS SPECIAL JOINT FOR JACKED PIPE

Date of Revision JULY



## SECTION A-A



APPROVED.

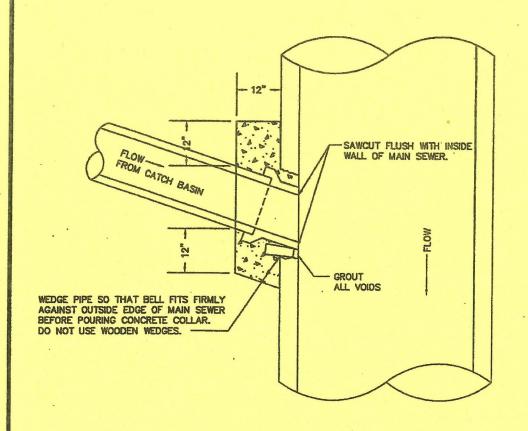
CITY ENGINEER

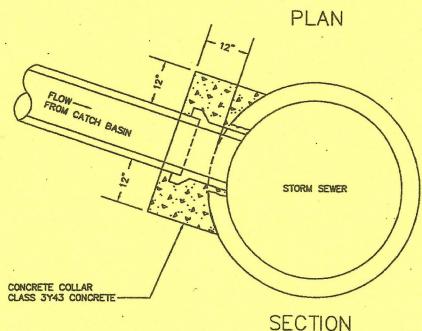
CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

CONSTRUCTION JOINT

Date of Revision JULY

2002





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9-2.02 is No 13942

NOTE:

NOTE:
THIS CONSTRUCTION FOR USE IN
CONNECTING CATCH BASIN LEADS TO
MAIN SEWER WHEN THE OUTSIDE
DIAMETER OF THE CATCH BASIN
LEAD IS LESS THAN HALF THE
INSIDE DIAMETER OF THE MAIN
SEWER MINIMUM MAIN SEWER
DIA. IS 36°.

APPROVED

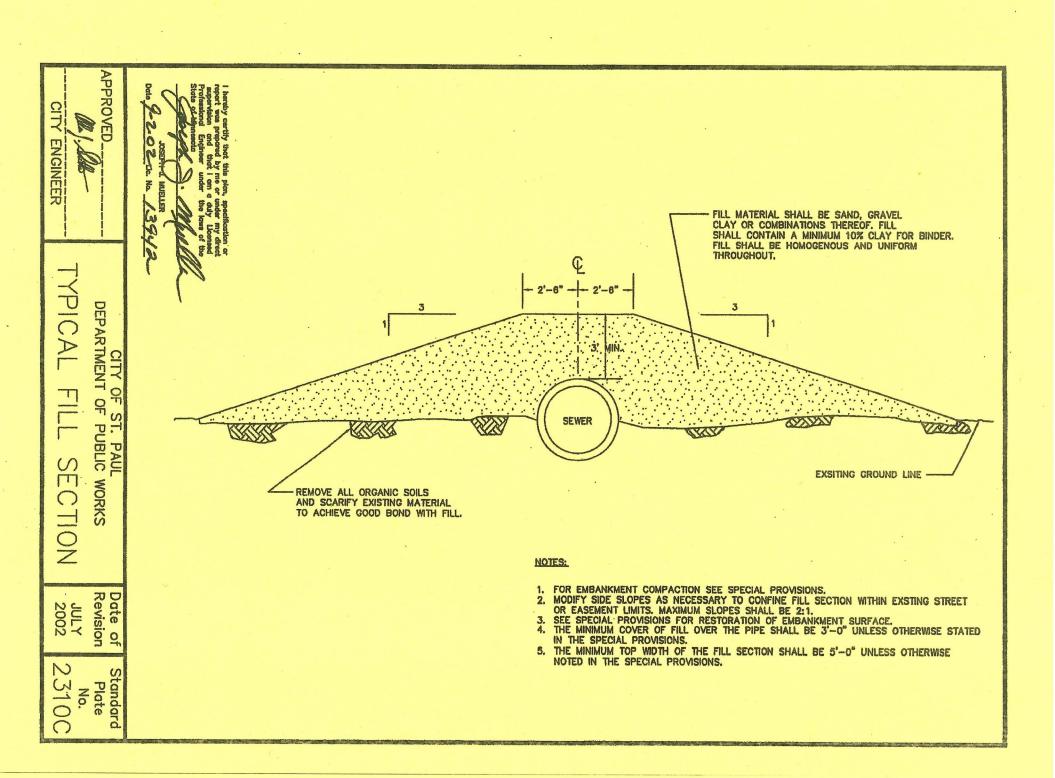
CITY ENGINEER

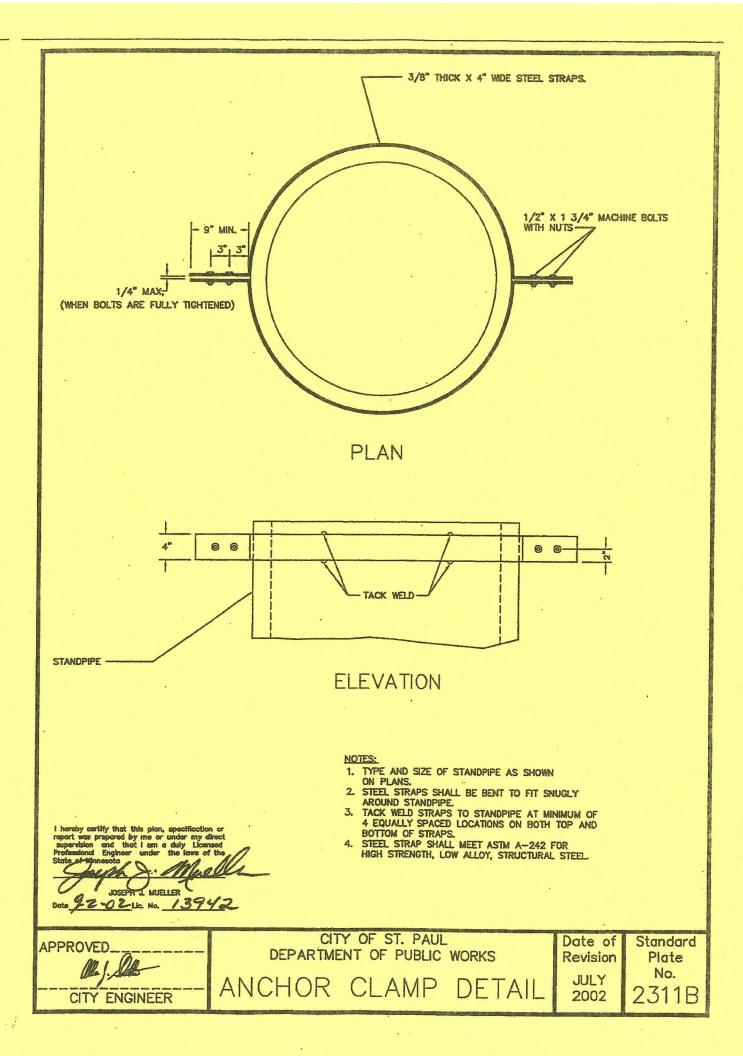
CITY OF ST. PAUL DEPARTMENT OF PUBLIC WORKS

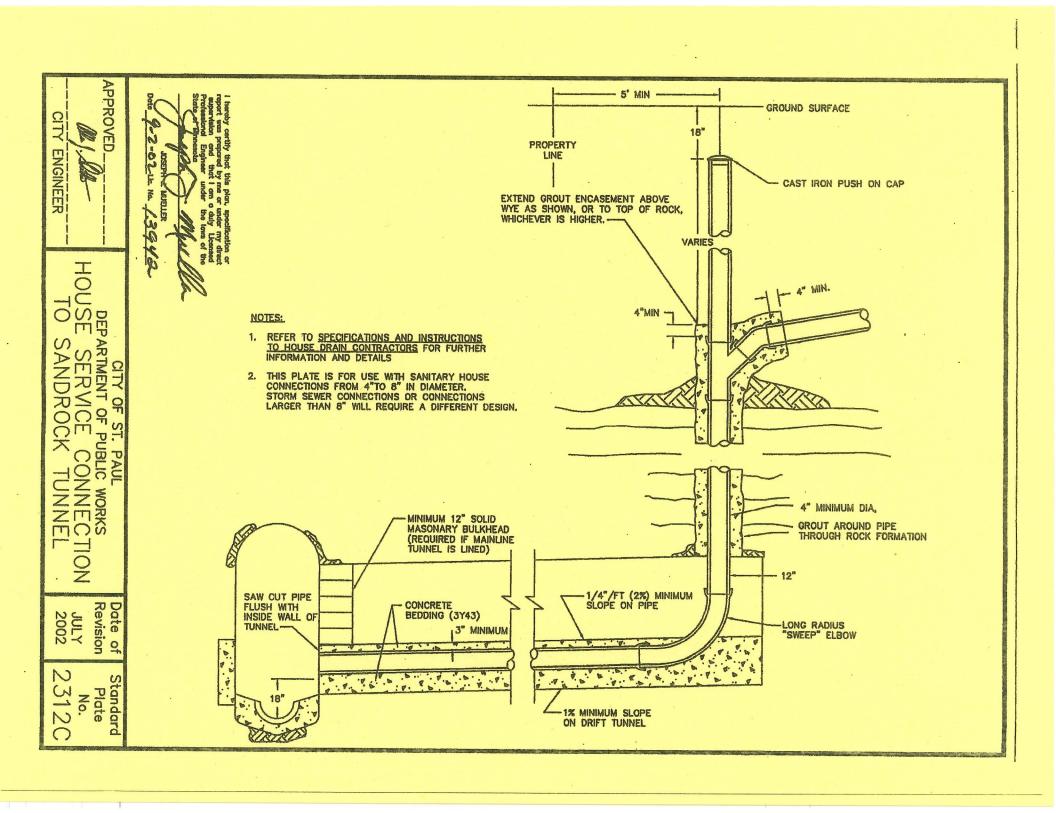
CATCH BASIN CONNECTION

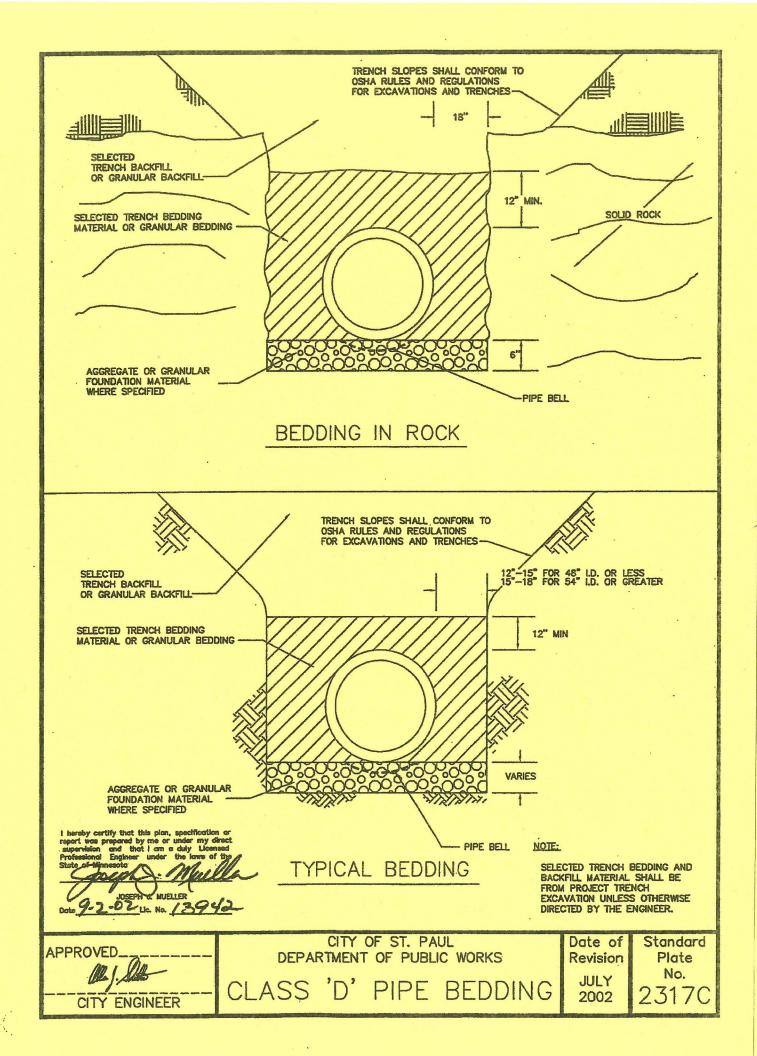
Date of Revision

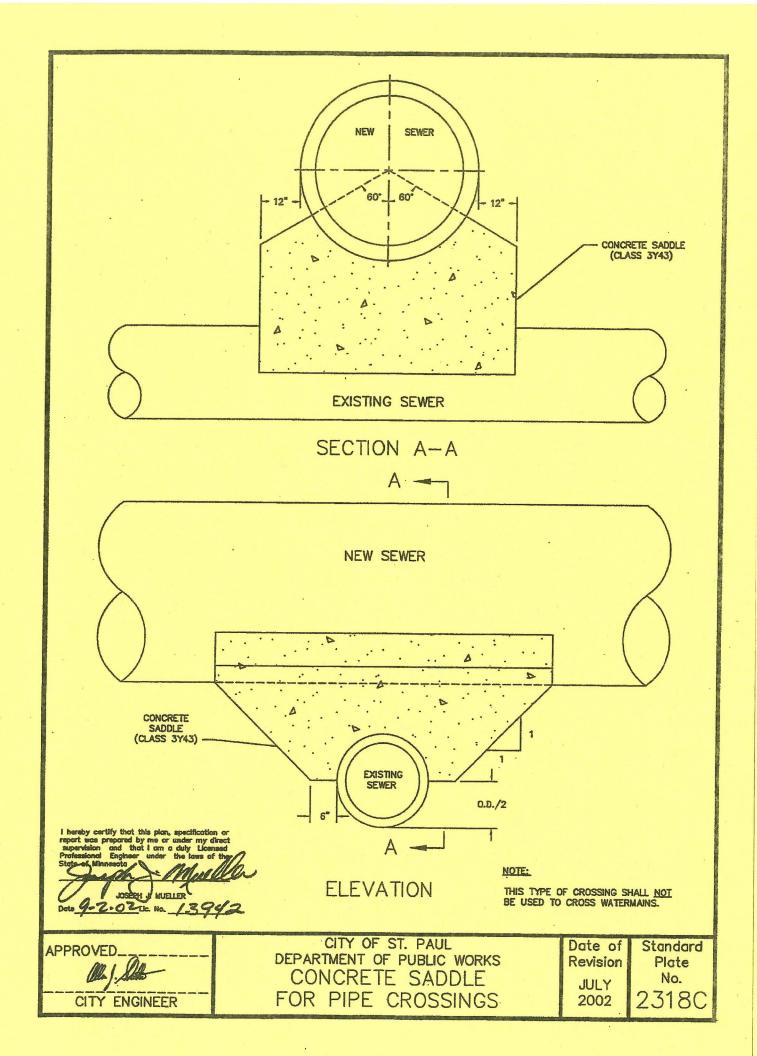
JULY 2002



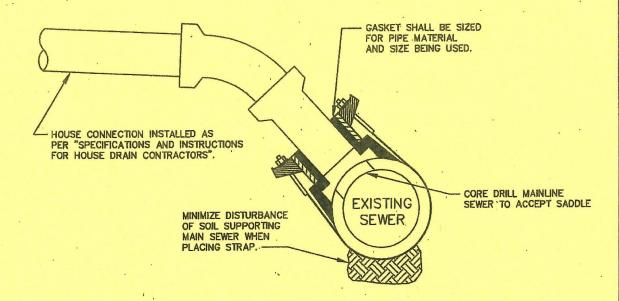








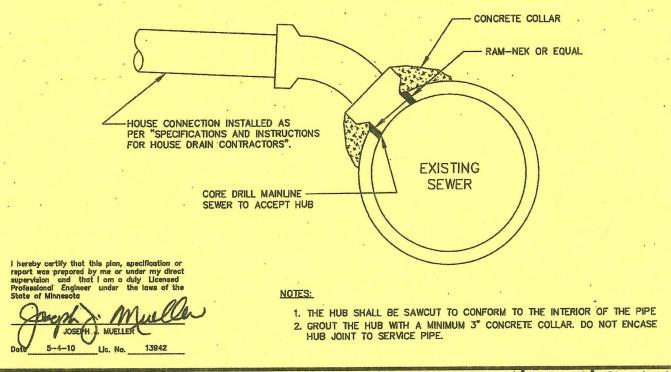
## PUBLIC SEWER O.D. 25" OR LESS



### NOTES:

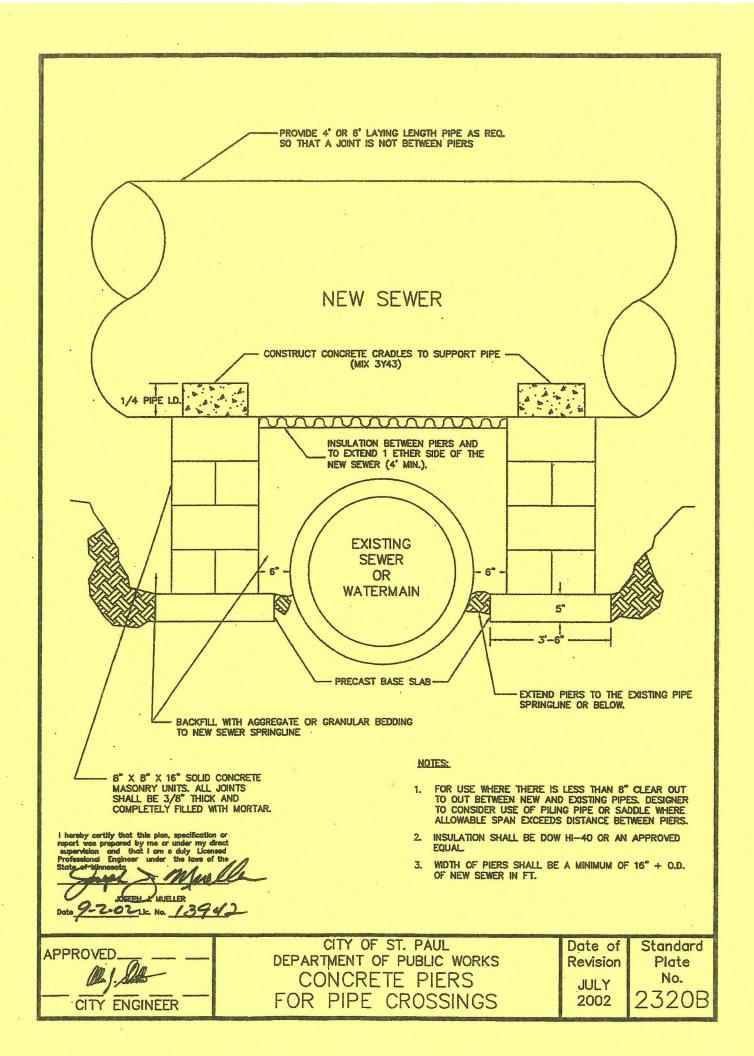
- 1. NEW SEWER SERVICE TO BE CONNECTED WITH ROMAC INDUSTRIES, INC. STYLE "CB" SADDLE OR APPROVED EQUAL.
- 2. SEWER SERVICE WYE REPLACEMENT TO BE CONNECTED WITH FERNCO INC. FLEXIBLE TAP SADDLE OR APPROVED EQUAL.
- 3. ALL SEWER SERVICE SADDLES TO BE INSTALLED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.

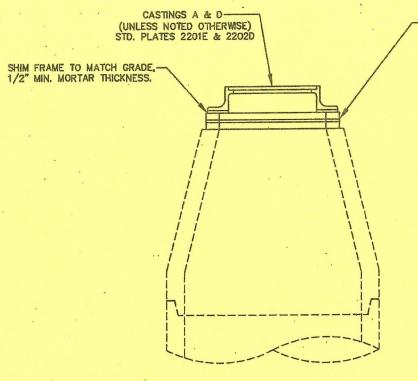
## PUBLIC SEWER O.D. GREATER THAN 25"



APPROVED\_\_\_\_\_ CITY OF ST. PAUL
Date of Revision Plate
SADDLE CONNECTION OF
HOUSE SERVICES

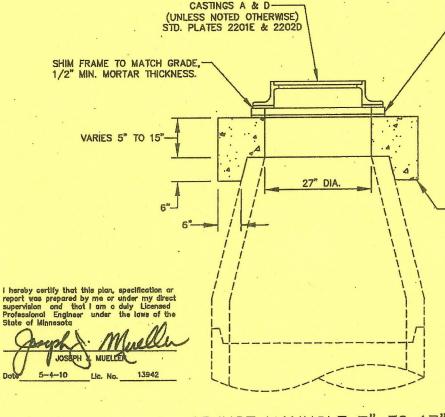
Date of Revision Plate
No.
2319D





- ADJUSTMENT TO BE MADE WITH GRADE MS MANHOLE BRICK (ASTM C-32) PLACED ON A MINIMUM 1/2" THICK MORTAR AND 3/8"MORTAR JOINTS. (MAXIMUM 6" ADJUSTMENT) WITH A 3" MORTAR COLLAR AROUND THE OUTSIDE OF ADJUSTMENT BRICKS.

ADJUST MANHOLE O" TO 6"



-ADJUSTMENT TO BE MADE WITH GRADE MS MANHOLE BRICK (ASTM C-32) PLACED ON A MINIMUM 1/2" THICK MORTAR AND 3/8"MORTAR JOINTS. (MAXIMUM 2" ADJUSTMENT) WITH A 3" MORTAR COLLAR AROUND THE OUTSIDE OF ADJUSTMENT BRICKS.

CAST IN PLACE CONCRETE (3Y43)

## NOTES:

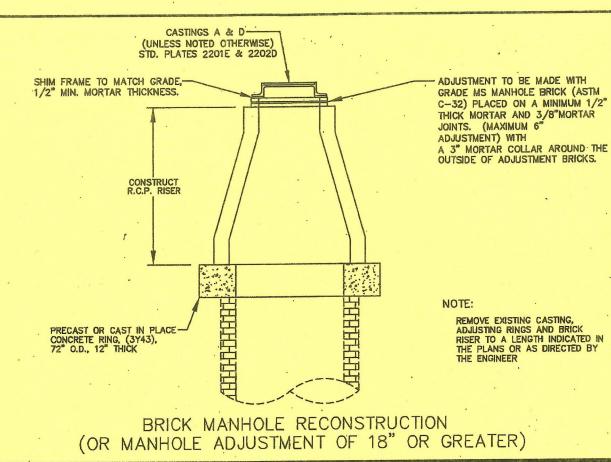
- 1. MAY BE USE FOR ADJUSTMENTS OF LESS THAN 7" WITH APPROVAL OF THE ENGINEER.
- 2. SEE MANHOLE RECONSTRUCTION STANDARD PLATE FOR ADJUSTMENTS GREATER THAN 17".

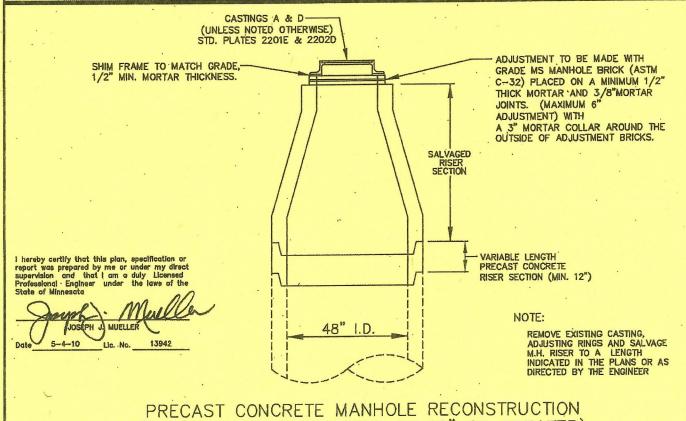
ADJUST MANHOLE 7" TO 17"

APPROVED\_\_\_\_\_\_ APPROVED\_\_\_\_\_\_ APPROVED\_\_\_\_\_\_ CITY ENGINEER CITY OF ST. PAUL
DEPARTMENT OF PUBLIC WORKS

MANHOLE, ADJUST

Date of Revision MAY 2010





APPROVED\_\_\_\_\_\_ DEPARTMENT OF PUBLIC WORKS

MANHOLE, RECONSTRUCT

Date of Revision Plate
No.
2322

(OR MANHOLE ADJUSTMENT OF 18" OR GREATER)